PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or a	gent's file reference PCT jg	FOR FURTHER AC	CTION	See Form PCT/IPEA/416
International ap	plication No.	International filing date	(day/month/year)	Priority date (day/month/year)
PCT/EP	2004/007653	12.07.2004		26.07.2003
		national classification and I	·	
	• •	i ilational classification and i	. •	
GOIB2/2	28, G01B7/34			
Applicant				
CARL M	AHR HOLDING	GMBH		
		preliminary examination rep- to the applicant according to		International Preliminary Examining Authority
	REPORT consists of a total	•	sheets, includin	g this cover sheet.
3. This r	eport is also accompanied	by ANNEXES, comprising:		
a. D	(sent to the applican	t and to the International But	reau) a total of 2	sheets, as follows:
	,		-	amended and are the basis for this report and/or
	sheets containi Instructions).	ng rectifications authorized b	y this Authority (see Ru	ale 70.16 and Section 607 of the Administrative
	the disclosure	•		nsiders contain an amendment that goes beyond I in item 4 of Box No. I and the Supplemental
_	Box.			
ъ. L	(sent to the Internati	onal Bureau only) a total of (indicate type and number	er of electronic carrier(s))
				, containing a sequence listing and/or tables
		puter readable form only, as ninistrative Instructions).	indicated in the Supple	emental Box Relating to Sequence Listing (see
4. This	report contains indications	relating to the following item	s:	
	Box No. I Basis	of the report		
	Box No. II Priorit	у		
	Box No. III Non-e	stablishment of opinion with	regard to novelty, inven	tive step and industrial applicability
	Box No. IV Lack of	of unity of invention		
		ned statement under Article 3		elty, inventive step or industrial applicability;
	Box No. VI Certai	n documents cited		
	Box No. VII Certai	n defects in the international	application	
	Box No. VIII Certai	n observations on the interna	tional application	
Date of cubrain	sion of the demand		Date of completion of the	his report
Date of Subinus	sion of the deniand		Date of completion of the	as report
Name and mail	ing address of the IPEA/E	p	Authorized officer	
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Translation

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Box	No. I	Basis of the report	
1.		n regard to the language, this report is based on the international application in the language in which it was filed, unless otherwis cated under this item.	e
		This report is based on translations from the original language into the following language which is the language of a translation furnished for the purposes of:	— '
		international search (Rule 12.3 and 23.1(b))	
		publication of the international application (Rule 12.4)	
		international preliminary examination (Rule 55.2 and/or 55.3)	
2.	recei	h regard to the elements of the international application, this report is based on (replacement sheets which have been furnished to iving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annex report): the international application as originally filed/furnished	to the sed to
	\boxtimes	the description:	
		pages 1-11 as originally filed/furnis	shed
		pages* received by this Authority on	
		pages* received by this Authority on	
	\boxtimes	the claims:	
		nos. as originally filed/furnis	shed
		nos.* as amended (together with any statement) under Article	
		nos.* 1-9 received by this Authority on of 19.04.2005	•
		nos.* received by this Authority on	_
	\square		
		the drawings:	
		sheets 1/5-5/5 as originally filed/furnish	snea
		sheets* received by this Authority on	
	$\overline{}$	sheets* received by this Authority on	
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.	
3.		The amendments have resulted in the cancellation of:	
		the description, pages	
		the claims, nos.	
		the drawings, sheets/figs	
l		the sequence listing (specify):	
ļ		any table(s) related to sequence listing (specify):	
4.	\boxtimes	This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).	, since
		the description, pages	
		the claims, nos. 1 ()	
		the drawings, sheets/figs	
		the sequence listing (specify):	
		any table(s) related to sequence listing (specify):	
*	If it	tem 4 applies, some or all of those sheets may be marked "superseded."	

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			rticle 35(2) with regard to novelty, inventive step or industrial applicability; pporting such statement	
1.	Statement			
	Novelty (N)	Claims	6-9	_ YES
		Claims	1-5	_ NO
	Inventive step (IS)	Claims		YES
		Claims	6-9	_ NO
	Industrial applicability (IA)	Claims	1-9	_ YES
		Claims	· · · · · · · · · · · · · · · · · · ·	_ NO

2. Citations and explanations (Rule 70.7)

Reference is made to the following documents:

D1: US-A-3 501 841

D2: US-6 594 532 B2

D3: DE 198 17 406 C

D4: US-A-3 505 861.

1. <u>Technical field</u>: measurement of surface roughness

2. Prior art

Documents **D1 to D3** disclose roughness testers having sensor tips, feed devices and a reference profile. Document **D4** discloses a two-dimensional roughness test standard. In document **D3** a runner is passed over the reference profile. Document **D2** uses a spherical test standard. Document **D1** is considered the closest prior art (see point 3 for details).

3. Novelty (PCT Article 33(2))

The subject matter of claims 1-5 is not novel.

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Document D1 (figures 1-4; column 3, line 70, to column 7, line 45) discloses a roughness measurement device having a roughness sensor 26. The roughness sensor has a sensor tip 46 and an electromagnetic transducer 50-53 which controls a recorder. The unit delimited by its housing 24 can be considered a "receiving device". On the inside this unit has a "recess" (the interior space) for the adjustable (along the rails 25 and 27) reception of a part 30, referred to as a "sleeve". Part 30 is a "feed device" since it displaced the sensor 26 along the rails 25 and 27 over the workpiece 16. The device further has a thick glass plate (a cuboid "plastics" body) having an optically level reference surface 29. This body is the "test standard of fixed roughness" (the roughness remains unchanged" which is "disposed on the receiving device" and even "disposed in the recess".

4. Inventive step (PCT Article 33(3))

Dependent claim 6 merely defines a routine embodiment of a test standard obvious to a person skilled in the art. Dependent claims 7-9 concern only minor routine modifications which a person skilled in the art would make on the basis of familiar considerations, especially since the resulting advantages are readily foreseeable. Consequently, the subject matter of claims 6-9 does not involve an inventive step.

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Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement
5.	Industrial applicability (PCT Article 33(4))
	The subject matter of claims 1-9 is industrially
	applicable, for example for measuring workpieces
	during quality control.

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Box No. VII Certain defects in the international application	
The following defects in the form or contents of the international application have been noted:	
Contrary to PCT Rule 5.1(a)(ii), the description does not	
cite document D1 or indicate the relevant prior art	
disclosed therein.	

Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of:

Box I.

- 1.1 Following receipt of the written opinion of the International Searching Authority, the applicant submitted amended claims with the letter of 1 April 2005. Together with the demand for international preliminary examination of 19 April 2005 this letter containing the amended claims was resubmitted as "amendments under Article 19". However, the newly submitted claims go beyond the disclosure in the original application, and hence the requirements of PCT Article 34(2)(b) are not satisfied.
- 1.2 There is no basis for the assertion that in a (first) position of the feed device the roughness sensor is held in a measurement position and in a further (second) position of the feed device it is held in a calibration position.
- 1.3 Neither the passage cited by the applicant (page 9, paragraphs 2 and 3) nor any other passages in the application concerns a "measurement position" or a "calibration position" or assigns these "positions" to the roughness sensor. Moreover, the terms "measurement and calibration position" are vague and unclear (PCT Article 6).
- 1.4 Consequently, pursuant to PCT Rule 70.2(c), the international preliminary examination report was

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Supplemental Box

above amendments. The applicant's attention is further drawn to the fact that the amendments (if permitted) would still not be suitable for delimitation with respect to document D1 (novelty): in document D1, given the nature of the surface of the test standard, this standard is clearly designed "for testing the calibration". Furthermore, document D1 clearly contains a "calibration position" and a "measurement position". For example, the starting point and end point of the feed movement can readily be referred to as the above positions.